



DIPILLA BROTHERS, INC.

CUSTOM CABINETS & CASEWORK

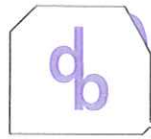
P.O. BOX 269 • NOTTINGHAM, PA 19362
(610) 932-2630 • FAX (610) 932-3861

DiPilla Brothers, Inc. Standard Cabinet Specifications

Material and Construction Specifications

Material

- A. Cases constructed of $\frac{3}{4}$ " industrial grade particleboard, sides, tops and bottoms.
- B. Back material $\frac{1}{2}$ " hardboard covered with low pressure laminate. (MCP)
- C. Interiors, unexposed exteriors and tops of wall cabinets covered in 120 gram thermally fused melamine saturated decorative overlay. Color to be White (MCP).
- D. Interiors of open cabinets to be thermally fused melamine (MCP) color to be White.
- E. All exposed exterior surfaces covered in general purpose high pressure laminate with color matching HPL. Colors to selected from manufactures standard stock colors or patterns.
- F. Hinges Grass Snap on hinge Series 3000 self closing.
- G. Standard Drawer Slides – 18" #3832 Accuride full extension, 100 lb. capacity.
- H. Drawer Boxes – constructed of melamine $\frac{1}{2}$ " thick particleboard with rabbeted (tongue and groove) construction.
- I. Door pulls – 3 $\frac{1}{2}$ " solid brass wire pulls satin chrome.
- J. Wall shelving – $\frac{3}{4}$ " industrial grade flakeboard laminated on both sides with general purpose high pressure laminate. All edges to be banded with color matching HPL or PVC edgebanding. Shelf standards and brackets to be KV #85 double slotted standards and KV #185 double steel brackets finished in anochrome.



DIPILLA BROTHERS, INC.

CUSTOM CABINETS & CASEWORK

P.O. BOX 269 • NOTTINGHAM, PA 19362
(610) 932-2630 • FAX (610) 932-3861

- K. Counter tops – ¾” industrial grade flakeboard with ¾” build-ups to provide a 1-1/2” front edge. Counter tops are laminated in general purpose grade high pressure laminate and will be self-edged in matching HPL.
- L. Cabinet locks – National lock #C8053=14a Disc tumbler cylinder cam lock. Locks are keyed alike unless specified differently.

Case Construction

- A. European frameless case with full overlay doors. Reveal between doors and drawer heads to be 1/8”. Reveal between counter top and door/drawer head will be ¼”.
- B. Joint construction - #6 x 1 5/8” screw together for superior holding power.
- C. Shelves – adjustable with line boring 32mm o.c. with 5mm metal shelf supports.
- D. Drawer boxes to have subfront and drawer head to be attached with washer type screws.
- E. Drawer box construction dado between slide glued and pinned. Bottom set in a dado on all sides and secured with a continuous bead of glue.
- F. All case construction and materials to meet or exceed industry standards for custom grade laminate clad cabinets.